

Patent claims

1. A method for coating articles, in particular
sanitary articles, such as sanitary fittings,
5 having at least partly metallic surfaces, wherein
 - optionally at least one pretreatment step for
activating the metallic surfaces is carried
out,
 - at least one organosilane is applied to the
10 metallic surfaces by the so-called sol-gel
method, and
 - the coating thus obtained is converted into a
polysiloxane coating.
- 15 2. The method as claimed in claim 1, characterized in
that the conversion of the coating into a
polysiloxane coating is carried out by thermal
treatment at temperatures of $< 100^{\circ}\text{C}$, preferably
 $< 70^{\circ}\text{C}$.
- 20 3. The method as claimed in claim 1 or claim 2,
characterized in that the thickness of the
polysiloxane coating is $< 5\text{ }\mu\text{m}$, preferably $< 1\text{ }\mu\text{m}$.
- 25 4. The method as claimed in any of the preceding
claims, characterized in that an organosilane
mixture, preferably a mixture consisting of two
organosilanes, is applied to the metallic
surfaces.
- 30 5. The method as claimed in any of the preceding
claims, characterized in that the organosilane or
the organosilane mixture is used as a colloidal
aqueous solution, in particular having a solids
35 content of from 1% by weight to 30% by weight.
6. The method as claimed in any of the preceding
claims, characterized in that a fluoroalkylsilane,
in particular a modified one, preferably in

aqueous solution, is used as the organosilane.

- 5 7. The method as claimed in claim 6, characterized in that the silane is 1H,1H,2H,2H-perfluorooctyl-triethoxysilane or 1H,1H,2H,2H-perfluorodecyl-triethoxysilane.
- 10 8. The method as claimed in any of the preceding claims, characterized in that a (poly)alkoxysilylalkane, preferably 1,2-bistriethoxysilylethane, is used as the organosilane.
- 15 9. The method as claimed in claim 8, characterized in that an organosilane mixture comprising a modified fluoroalkylsilane, preferably comprising 1H,1H,2H,2H-perfluorooctyltriethoxysilane or comprising 1H,1H,2H,2H-perfluorodecyltriethoxysilane, and a (poly)alkoxysilylalkane, preferably 1,2-bistriethoxysilylethane, is used.
- 20 10. The method as claimed in any of the preceding claims, characterized in that the metallic surfaces are present on a plastics body, preferably a plastics body comprising ABS.
- 25 11. The method as claimed in any of claims 1 to 9, characterized in that the metallic surfaces are present on a body comprising stainless steel, aluminum, die cast zinc or preferably brass.
- 30 12. The method as claimed in any of the preceding claims, characterized in that the metallic surfaces are those comprising nickel, palladium-nickel (PdNi), nickel-tungsten (NiW) or chromium.
- 35 13. The method as claimed in any of claims 1 to 11, characterized in that the metallic surfaces are those comprising copper or comprising a noble

metal, preferably comprising silver or gold.

- 5 14. The method as claimed in any of the preceding claims, in particular as claimed in claim 13, characterized in that a so-called primer is applied to the metallic surfaces before application of the organosilane.
- 10 15. The method as claimed in claim 14, characterized in that the primer is a long-chain, ω -functionalized mercaptan.
- 15 16. The method as claimed in claim 15, characterized in that the chain of the primer is composed of methylene units and/or ethylene glycol units.
- 20 17. The method as claimed in claim 15 or claim 16, characterized in that the primer is 11-mercapto-1-undecanol.
- 25 18. An article, preferably a sanitary article, such as a sanitary fitting, which can be produced by a method as claimed in any of the preceding claims.
- 30 19. The article, preferably the sanitary article, such as a sanitary fitting, in particular as claimed in claim 18, characterized in that it has the following composition:
- a brass body or a plastics body, preferably comprising ABS,
 - at least one metal coat, in particular comprising nickel, palladium-nickel (PdNi), nickel-tungsten (NiW) or chromium, present on the body, and
 - 35 - a polysiloxane coating present on the metal coat.
20. The article, preferably the sanitary article, such as a sanitary fitting, in particular as claimed in

claim 18 or claim 19, characterized in that it has the following composition:

- a brass body or a plastics body, preferably comprising ABS,
- 5 - at least one metal coat, in particular comprising copper, nickel, palladium-nickel (PdNi), nickel-tungsten (NiW) or chromium, present on the body,
- a coat of silver or gold present on the metal coat,
- 10 - a primer coat, preferably comprising a long-chain, ω -functionalized mercaptan, present on the silver or gold coat, and
- a polysiloxane coating present on the primer coat.
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21. The article as claimed in any of claims 18 to 20, characterized in that it has the following composition:

- 20 - a plastics body, preferably comprising ABS,
- a nickel coat present on the plastics body, and
- a polysiloxane coating present on the nickel coat.

25 22. The article as claimed in any of claims 18 to 20, characterized in that it has the following composition:

- a brass body,
- a nickel coat present on the brass body, and
- 30 - a polysiloxane coating present on the nickel coat.

23. The article as claimed in any of claims 18 to 20, characterized in that it has the following composition:

- 35 - a plastics body, preferably comprising ABS,
- a nickel coat present on the plastics body,
- a silver coat present on the nickel coat,
- a primer coat, preferably comprising a long-

chain, ω -functionalized mercaptan, present on the silver coat, and

- a polysiloxane coating present on the primer coat.

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24. The article as claimed in any of claims 18 to 20, characterized in that it has the following composition:

- a brass body,
- 10 - a nickel coat present on the brass body,
- a silver coat present on the nickel coat,
- a primer coat, preferably comprising a long-chain, ω -functionalized mercaptan, present on the silver coat, and
- 15 - a polysiloxane coating present on the primer coat.

25. The article as claimed in any of claims 18 to 24, characterized in that the polysiloxane coating has a coat thickness of $< 5 \mu\text{m}$, preferably $< 1 \mu\text{m}$.

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26. A composition for coating articles, in particular sanitary articles, characterized in that it is an organosilane mixture comprising at least one, in particular modified fluoroalkylsilane, preferably comprising 1H,1H,2H,2H-perfluorooctyltriethoxysilane or comprising 1H,1H,2H,2H-perfluorodecyltriethoxysilane, and a (poly)alkoxysilylalkane, preferably 1,2-bis(triethoxysilyl)ethane.

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